



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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RBBP1425-105
Job Sheet 179073



Part No: RBBP1425-105

Job Qty: 1 ea **3**

Part Name: Engine Input Drive Shaft Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/13/18

Job Tracking No:

Due Date: 10/22/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBBP1425-101 Rev D IPP Rev A 18.03.13 New issue DP Verify DD/DWG RBBP1425-101 Rev D IPP Rev B 18.04.04 DWG update DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	10/22/18	10/22/18	0.00	0.00	Start Up Small Fab-4		MLL
100	Small Fab	4 pcs	10/22/18	10/22/18	0.00	0.40	Small Fab-9		MLL DAS
110	QC	4 pcs	10/22/18	10/22/18	0.00	0.00	QC5		38
130	Packaging	4 pcs	10/22/18	10/22/18	0.00	0.00	Packaging3-2		MLL 9-89
140	QC21-SA	4 Ea	10/22/18	10/22/18	0.00	0.00	QC21		DAS

Part Op 100 - Assemble as per DWG sheet 8. hand tighten nuts.

Descriptions: 130 - IDENTIFY AND STOCK

21 NOV 2 1 2018
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
90480A235	Hex Nut	8 Ea (2 ea)	90-Start up Operation	5055772
92141A031	Washer	8 Ea (2 ea)	90-Start up Operation	5054242
RBBP1425-105-01	Base	4 Ea (1 ea)	90-Start up Operation	5106676
RBBP1425-109	Engine Cable Assembly	8 Ea (2 ea)	90-Start up Operation	2096059

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	90480A235	8	86	0
	92141A031	8	92	0
	RBBP1425-105-01	4	13	0
	RBBP1425-109	8	6	0



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Container No: S129133



Part: RBBP1425-105

Job No: 179073

Serial No/Batch: S129133

Revision: D

Inspector:

Exp Date:

Instructions:

Date: 11/19/18

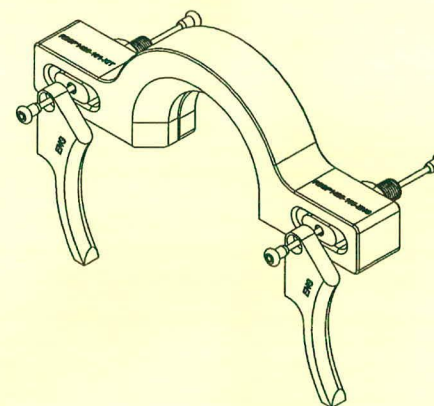
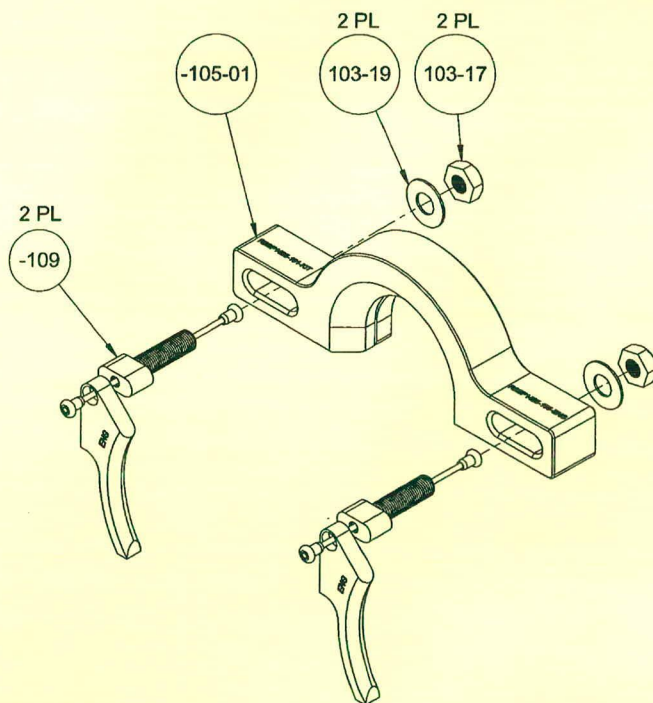
ations

not be found.

Plex 11/19/18 11:37 AM dart.leclair.mathieu

ITEM #	QTY	PART #	TITLE
-105-01	1	RBBP1425-105-01	BASE
-109	2	RBBP1425-109	ENGINE CABLE ASSEMBLY
103-17	2	McMaster#90480A235	HEX. NUT 3/8"-24 UNF
103-19	2	McMaster#92141A031	FLAT WASHER 3/8" DIA

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
C	TEMPLATE UPDATED, TEMPLATE CHANGED	17-647	18.1.23	VM	ML



RBBP1425-105 ENGINE INPUT DRIVESHAFT TOOL ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) HEAT TREAT: N/A
- 4) SPEC: N/A/N/A
- 5) BREAK ALL SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) PART OF KIT RBBP1425-101
- 8) REF. BELL T/N SKSP1425-105

DART AEROSPACE		Hawkesbury, Ontario, Canada	
TITLE ENGINE INPUT DRIVESHAFT TOOL ASSY			
PART NO. RBBP1425-105		REV D	
TOOL NO. RBBP1425-105		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY:	VM 1/23/2018	TOLERANCES:	FRACTIONS ± 1/8 ANGLES ± .5° SURFACE ROUGHNESS
DRAWN BY:	ML 03/20/2018	XXX ± .005	
CHECKED BY:	ML 03/20/2018	XX ± .01	
MFG REVIEW BY:	DP 03/20/2018	X ± .1	
APPROVED BY:	ML 03/26/2018	SCALE: NTS	SHEET 8 OF 12
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